

THE CAR ASSEMBLY PROBLEM

WARREN

The problem is formulated in terms of the following objects, ~~and~~ facts and actions :-

OBJECTS

numbers, $N = \langle 1, 2, \dots, \text{etc} \rangle$
directions, $D = \langle \text{left, right} \rangle$
wheels, $W = \langle \text{wheel } N \rangle$
axles, $A = \langle \text{axle } N \rangle$
ends of axles, $E = \langle \text{D end of } A \rangle$
holes, $H = \langle \text{hole } N \rangle$
vise, $V = \langle \text{vise} \rangle$

FACTS

STATIC: D is opposite of D

DYNAMIC: W is attached to E

A is thru H

E points D

car body is blocked to D

car body is unblocked to D

W+A is clamped

W+A+H+V is free

ACTIONS

insert E into W

push W from D to D onto E in H

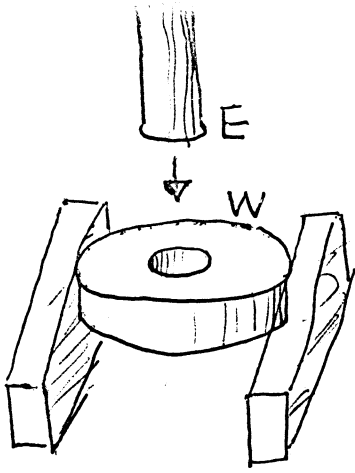
slide E into H from D

block car body to D

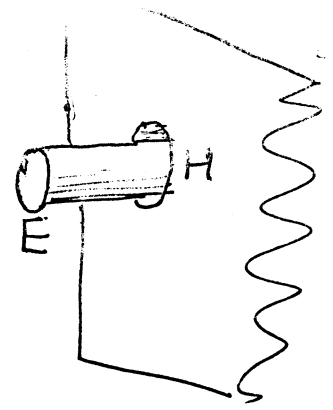
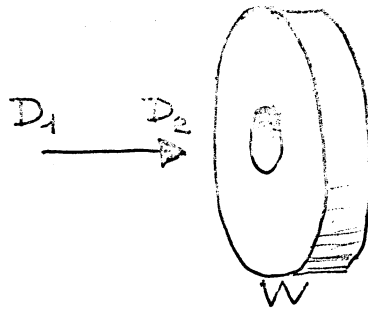
unblock car body to D

Clamp W

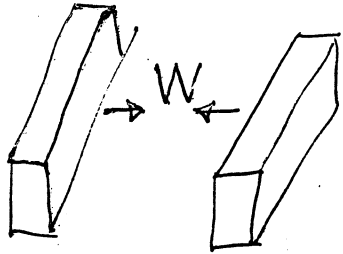
unclamp W+A etc



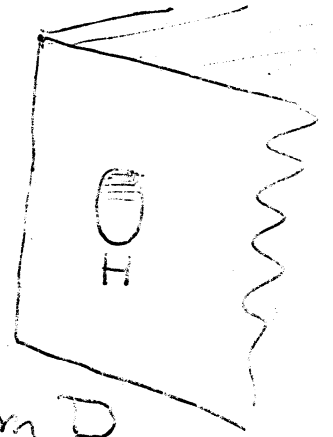
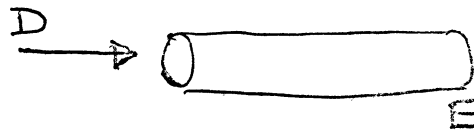
insert E into W



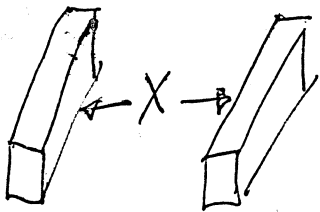
push W from D_1 to D_2 onto E in H



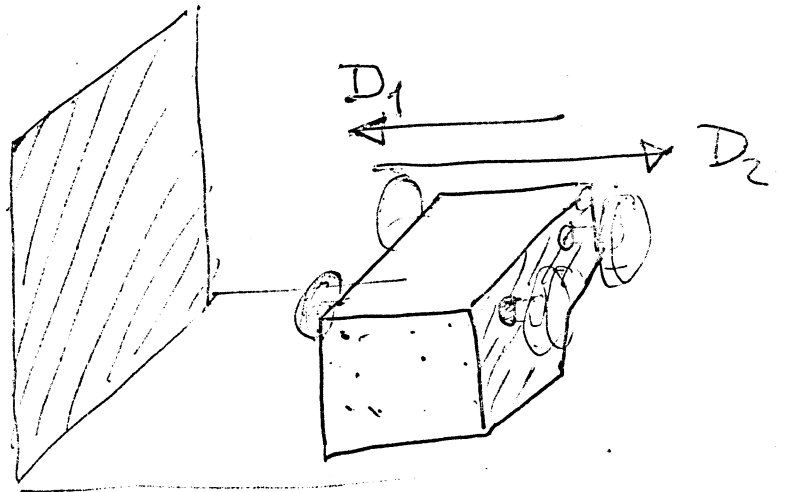
clamp W



slide E into H from D



unclamp X



block with body to D_1

unblock with body to D_2

*** CAR ASSEMBLY.

+INSERT(GD,4).

+PUSH(GD,4).

+SLIDE(GD,4).

+CLAMP(GD,4).

+UNCLAMP(GD,4).

+BLOCKCARBODYTO(GD,4).

+UNBLOCKCARBODYTO(GD,4).

+CARBODYISUNBLOCKEDTO(GD,4).

+CARBODYISBLOCKEDTO(GD,4).

+ISFREE(DG,4).

+ISCLAMPED(DG,4).

+ISTHRU(DG,4).

+POINTS(DG,4).

+ISOPPOSITEOF(DG,4).

+ISATTACHEDTO(DG,4).

+INTO(DG,5).

+FROM(DG,5).

+TO(DG,5).

+ONTO(DG,5).

+IN(DG,5).

+ENDOF(DG,6).

+WHEEL(GD,7).

+AXLE(GD,7).

+HOLE(GD,7).

+ADD(*W ISATTACHEDTO *E, INSERT *E INTO *W),

+ADD(*W ISATTACHEDTO *E, PUSH *W FROM *D1 TO *D2 ONTO *E IN *H),

+ADD(*A ISTHRU *H, SLIDE *D1 ENDOF *A INTO *H FROM *D2),

+ADD(WHEEL *W ISCLAMPED, CLAMP WHEEL *W),

+ADD(AXLE *A ISCLAMPED, INSERT *D ENDOF AXLE *A INTO *W),

+ADD(WHEEL *W ISFREE, UNCLAMP WHEEL *W),

+ADD(AXLE *A ISFREE, UNCLAMP AXLE *A),

+ADD(VICE ISFREE, UNCLAMP *X),

+ADD(CARBODYISBLOCKEDTO *D, BLOCKCARBODYTO *D),

+ADD(CARBODYISUNBLOCKEDTO *D, UNBLOCKCARBODYTO *D),

+ADD(*D1 ENDOF *A POINTS *D, SLIDE *D1 ENDOF *A INTO *H FROM *D2)

-ALWAYS(*D ISOPPOSITEOF *D2),

+ADD(*D ENDOF *A POINTS *D2, SLIDE *D1 ENDOF *A INTO *H FROM *D2)

-ALWAYS(*D ISOPPOSITEOF *D1),

+CAN(INSERT *D ENDOF AXLE *A INTO WHEEL *W,

AXLE *A ISFREE &

*D ENDOF AXLE *A ISFREE &

WHEEL *W ISCLAMPED),

+CAN(PUSH WHEEL *W FROM *D1 TO *D2 ONTO *D ENDOF AXLE *A IN HOLE *H,

WHEEL *W ISFREE &

*D ENDOF AXLE *A ISFREE &

AXLE *A ISTHRU HOLE *H &

*D ENDOF AXLE *A POINTS *D1 &

CARBODYISUNBLOCKEDTO *D1 &

*D2 ISOPPOSITEOF *D1 &

CARBODYISBLOCKEDTO *D2),

+CAN(SLIDE *D1 END OF AXLE *A INTO HOLE *H FROM *D2,

AXLE *A ISFREE &

*D1 END OF AXLE *A ISFREE &

HOLE *H ISFREE &

CARBODYISUNBLOCKEDTO *D2).

+CAN(CLAMP WHEEL *W,

WHEEL *W ISFREE &

VICE ISFREE).

+CAN(UNCLAMP *X,

*X ISCLAMPED).

+CAN(BLOCKCARBODYTO *D, TRUE).

+CAN(UNBLOCKCARBODYTO *D, TRUE).

+DEL(*X ISFREE, *U) -ADD(*X ISCLAMPED, *U).

+DEL(*X ISFREE, *U) -ADD(*X ISATTACHEDTO *Z, *U).

+DEL(*X ISFREE, *U) -ADD(*Z ISATTACHEDTO *X, *U).

+DEL(*A ISFREE, SLIDE *D1 END OF *A INTO *H FROM *D2).

+DEL(*H ISFREE, SLIDE *E INTO *H FROM *D2).

+DEL(VICE ISFREE, CLAMP *W).

+DEL(CARBODYISUNBLOCKEDTO *D, BLOCKCARBODYTO *D).

+DEL(CARBODYISBLOCKEDTO *D, UNBLOCKCARBODYTO *D).

+DEL(*Z ISCLAMPED, UNCLAMP *X).

+DEL(*W ISCLAMPED, INSERT *E INTO *W).

+IMPOSS(AXLE *A ISFREE & AXLE *A ISTHRU HOLE *H).

+IMPOSS(*D END OF *A ISFREE & *W ISATTACHEDTO *D END OF *A).

+IMPOSS(WHEEL *W ISFREE & WHEEL *W ISATTACHEDTO *E).

+IMPOSS(WHEEL *W ISFREE & WHEEL *W ISCLAMPED).

+IMPOSS(HOLE *H ISFREE & *A ISTHRU HOLE *H).

+IMPOSS(AXLE *A ISFREE & AXLE *A ISCLAMPED).

+IMPOSS(VICE ISFREE & *X ISCLAMPED).

+IMPOSS(CARBODYISBLOCKEDTO *D & CARBODYISUNBLOCKEDTO *D).

+ALWAYS(TRUE).

+ALWAYS(LEFT ISOPPOSITEOF RIGHT).

+ALWAYS(RIGHT ISOPPOSITEOF LEFT).

+GIVEN(START, WHEEL *W ISFREE) -ELEM(*W,1&2&3&4).

+GIVEN(START, AXLE *A ISFREE) -ELEM(*A,1&2).

+GIVEN(START, *D END OF AXLE *A ISFREE)

-ELEM(*D,LEFT&RIGHT)-ELEM(*A,1&2).

+GIVEN(START, HOLE *H ISFREE) -ELEM(*H,1&2).

+GIVEN(START, VICE ISFREE).

+GIVEN(START, CARBODYISUNBLOCKEDTO *D) -ELEM(*D,LEFT&RIGHT).

+GIVEN(MIDDLE, WHEEL *W ISFREE) -ELEM(*W,2&3&4).

+GIVEN(MIDDLE, WHEEL 1 ISATTACHEDTO LEFT END OF AXLE 1).

+GIVEN(MIDDLE, AXLE *N ISTHRU HOLE *N) -ELEM(*N,1&2).

+GIVEN(MIDDLE, *D END OF AXLE *A POINTS *D)

-ELEM(*D,LEFT&RIGHT)-ELEM(*A,1&2).

+GIVEN(MIDDLE, RIGHT END OF AXLE *A ISFREE) -ELEM(*A,1&2).

+GIVEN(MIDDLE, LEFT END OF AXLE 2 ISFREE).

+GIVEN(MIDDLE, VICE ISFREE).

+GIVEN(MIDDLE, CARBODYISUNBLOCKEDTO *D) -ELEM(*D,LEFT&RIGHT).

+GOAL(*T)-PLANS(AXLE *A1 ISTHRU HOLE 1 &

AXLE *A2 ISTHRU HOLE 2 &

WHEEL *W1 ISATTACHEDTO LEFT END OF AXLE *A1 &

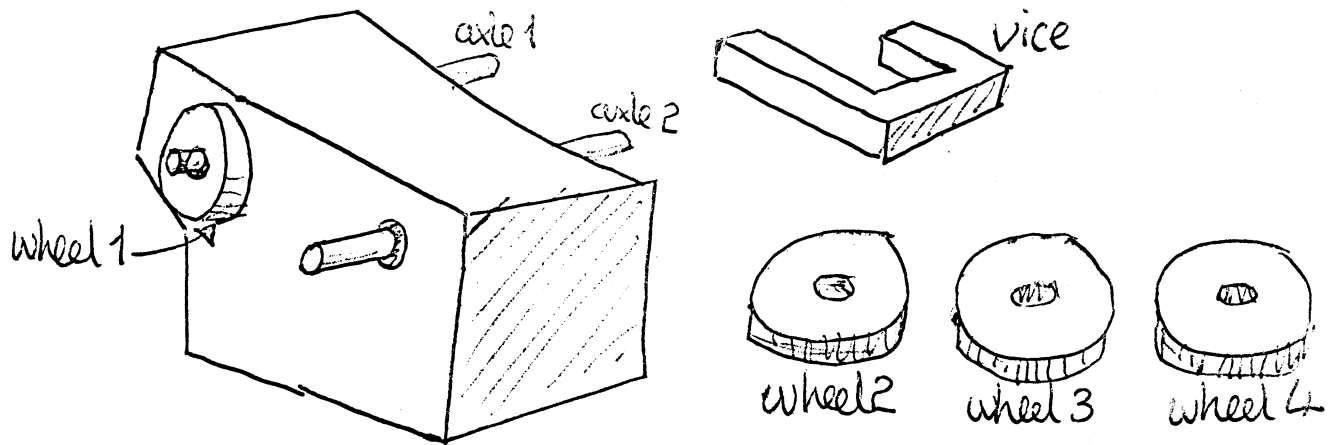
WHEEL *W2 ISATTACHEDTO LEFT END OF AXLE *A2 &

WHEEL *W3 ISATTACHEDTO RIGHT END OF AXLE *A1 &

WHEEL *W4 ISATTACHEDTO RIGHT END OF AXLE *A2, *T).

+FIN.

Problem I

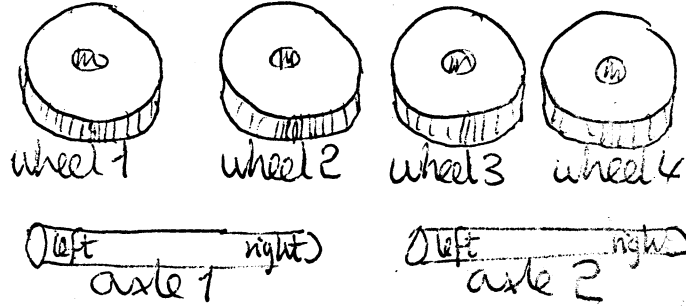
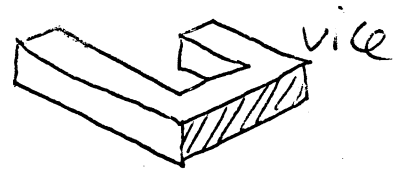
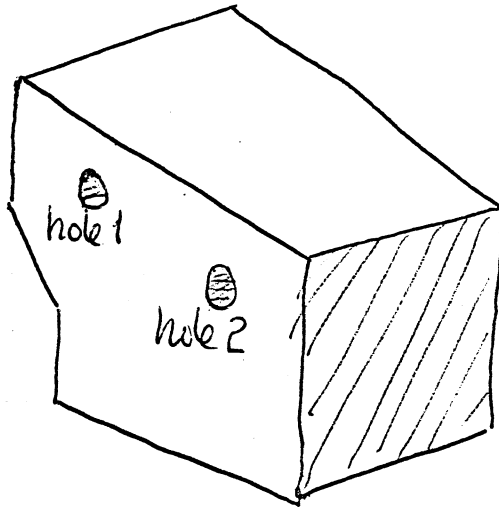


- goal (middle). [assemble car from intermediate state 'middle' pictured above]

Ans: block car body to right;
push wheel 2 from left to right onto left end of axle 2
in hole 2;
unblock car body to right;
block car body to left;
push wheel 3 from right to left onto right end of
axle 1 in hole 1;
push wheel 4 from right to left onto right end of
axle 2 in hole 2

Time: 2 min 40 sec
[1 min 59 sec]

Problem II



-goal (start) [assemble car from initial state 'start' pictured above]

(A novel solution for Freddy)

- Ans:
- slide left end of axle 1 into hole 1 from left;
 - slide left end of axle 2 into hole 2 from left;
 - block car body to left;
 - push wheel 1 from right to left onto left end of axle 1 in hole 1;
 - push wheel 2 from right to left onto left end of axle 2 in hole 2;
 - unblock car body to left;
 - block car body to right;
 - push wheel 3 from left to right onto right end of axle 1 in hole 1;
 - push wheel 4 from left to right onto right end of axle 2 in hole 2

Time: 6 min 18 sec.
[4 min 41 sec]

Problem III (A variant of problem II)

- plans (

wheel W_1 is attached to left end of axle A_1 &

wheel W_2 is attached to right end of axle A_2 &

axle A_1 is thru hole 1 &

axle A_2 is thru hole 2 &

wheel W_3 is attached to right end of axle A_3 &

wheel W_4 is attached to left end of axle A_2 &

start).

Ans: clamp wheel 1;

insert left end of axle 1 into wheel 1;

unclamp axle 1;

clamp wheel 2;

insert right end of axle 2 into wheel 2;

slide right end of axle 1 into hole 1 from left;

unclamp axle 2;

slide left end of axle 2 into hole 2 from left;

block car body to left;

push wheel 3 from right to left onto right end of axle 1 in hole 1.

push wheel 4 from right to left onto left end of axle 2 in hole 2.

(Actual
method
used by
Freddy)

Time: 5 min 23 sec.